



POLYAMIDE-6 (PA-6A)

(Used for production of technical high tenacity yarns)

| Nº | Property | Measuring Unit | Standard | Test Method |
|-----------|----------------------|-----------------------|----------------------|---|
| 1 | Appearance and color | - | Bright | Visual |
| 2 | Relative viscosity* | - | 3.4±0.05 | Viscosimetric, OC-06-C9-93 (Method of "POLYMER ENGINEERING" GmbH) |
| 3 | Extract content | % | Not more than 0.8 | Interferometric (ГОСТ 17824-81) |
| 4 | Melt temperature | °C | Not less than 215 | Visual (ГОСТ 189954-73) |
| 5 | Moisture content | % | Not more than 0.06 | Drying method according to ГОСТ 14870-77, Coulombmetric titration of Karl-Fischer |
| 6 | Chips size | mm | Oval, max size 3±0.5 | Sliding calipers measurement (OCT 6-06-09-93) |

*1. Solution of 0.01 g/ml of polyamide in H₂SO₄ at T = 25 °C (Method of "POLYMER ENGINEERING" GmbH)

*2. Solution of 0.01 g/ml of polyamide in H₂SO₄ at T = 20 °C (OCT 6-06-C9-93)